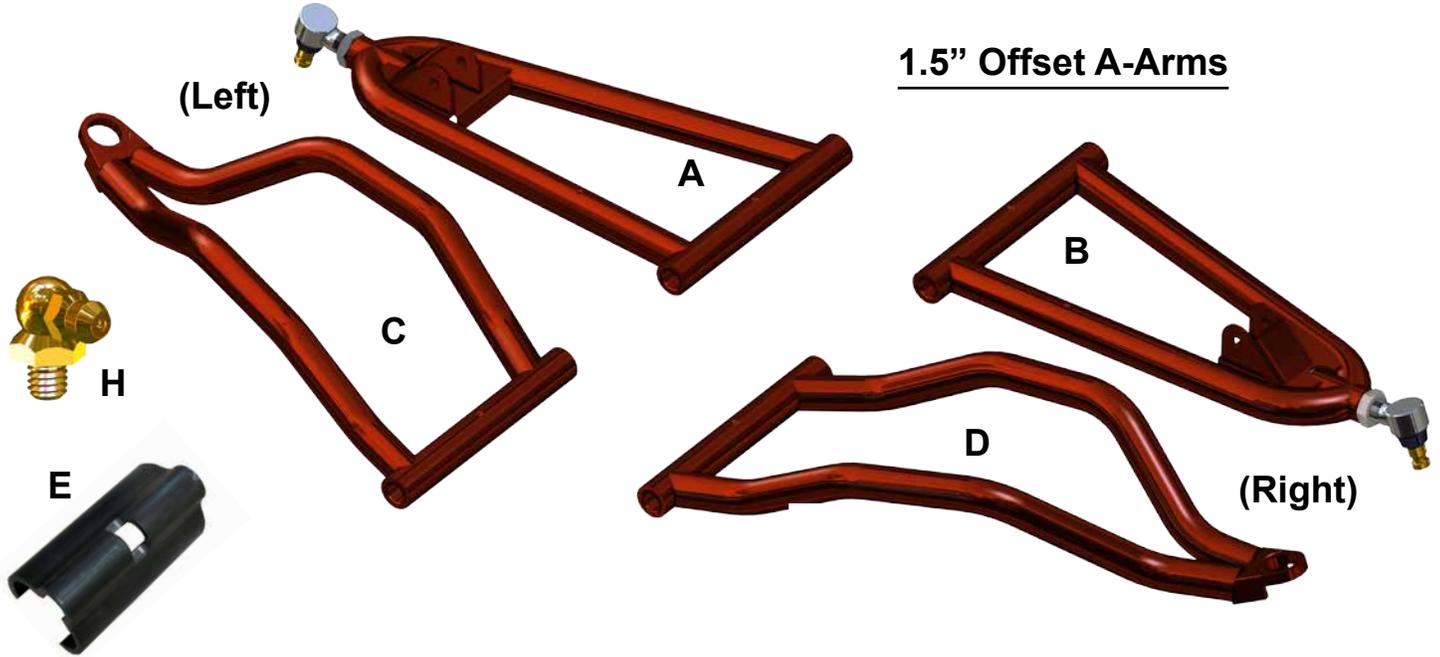


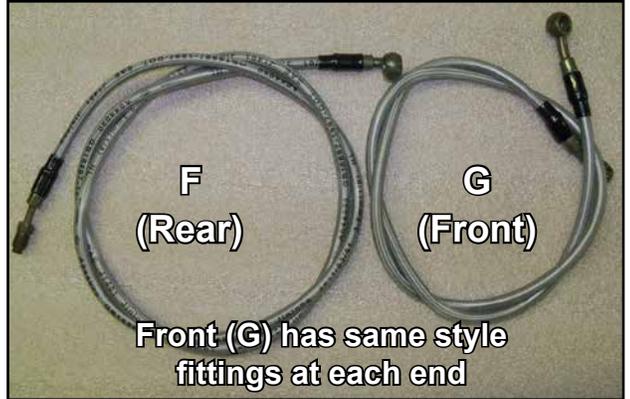
(Front Sway Bar will be deleted with installation of this kit)



1.5" Offset A-Arms were used in installation illustrations

Item	Description	Qty
A	Front Upper A-Arm, Left	1
B	Front Upper A-Arm, Right	1
C	Front Lower A-Arm, Left	1
D	Front Lower A-Arm, Right	1
E	Brake Line Clips	4
F	Brake Line (Rear)	1
G	Brake Line (Front)	1
H	Grease Fittings	12

(Kit Contents continue on following pages)



**Read instructions and view illustrations before beginning.**

**Need help with your installation?**

✉ sales@superatv.com    💻 www.superatv.com

☎ 1-812-574-7777    🕒 8:00am - 9:00pm EST M-Th  
8:00am - 7:00pm EST Friday  
9:00am - 2:00pm EST Saturday

Thank You  
For Choosing  
**SUPERATV**.COM

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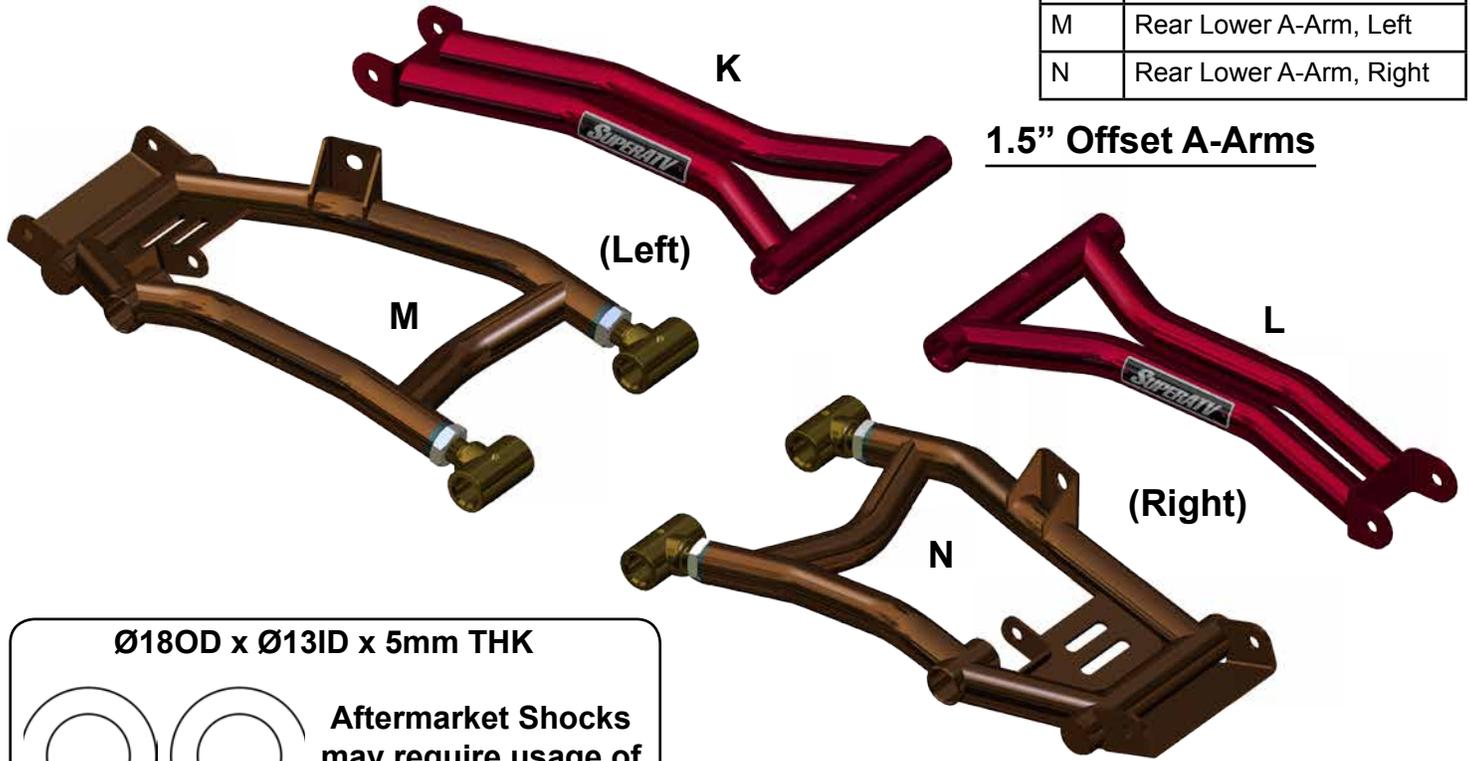
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SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warranted if item was not installed properly, misused, or modified.

(Kit Contents continued)

Item	Description
K	Rear Upper A-Arm, Left
L	Rear Upper A-Arm, Right
M	Rear Lower A-Arm, Left
N	Rear Lower A-Arm, Right

**1.5" Offset A-Arms**

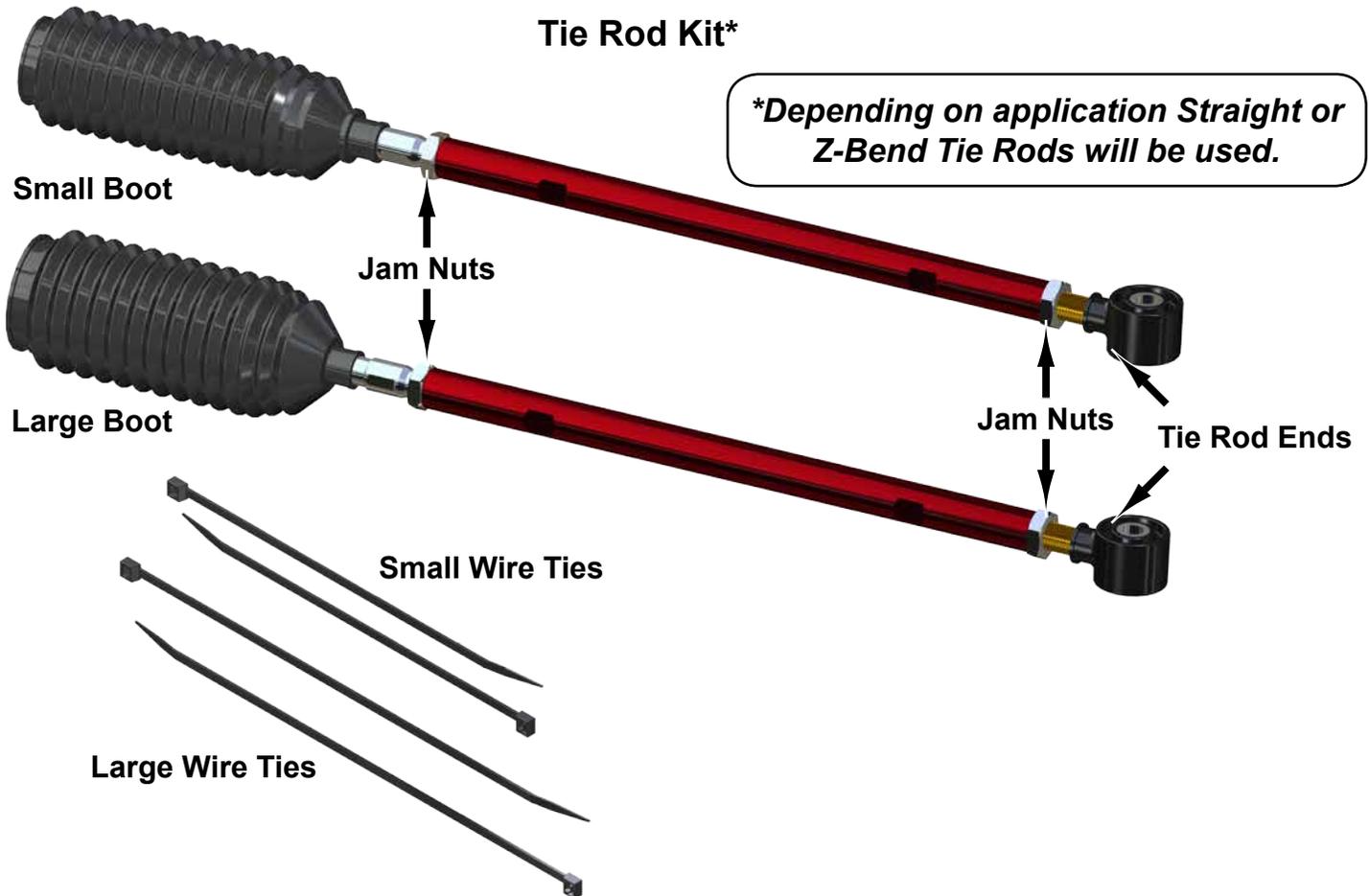


**Ø18OD x Ø13ID x 5mm THK**

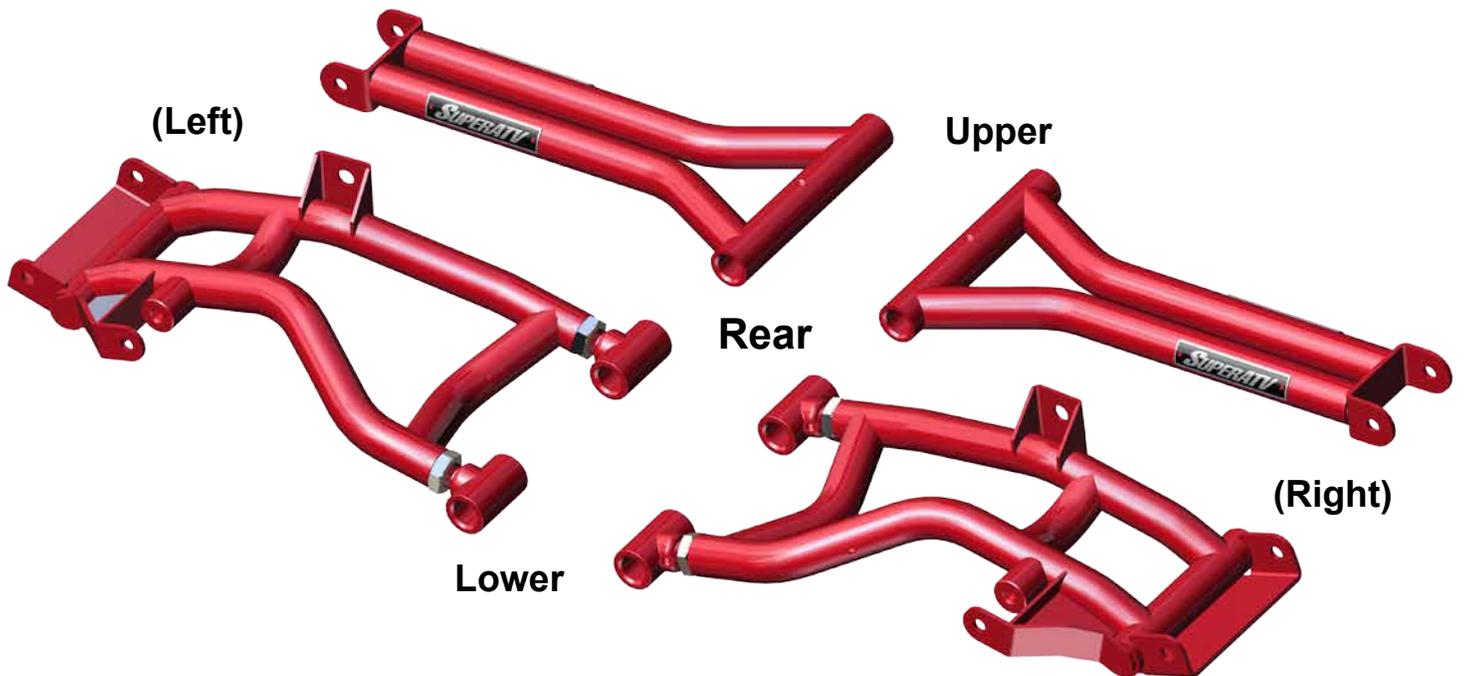
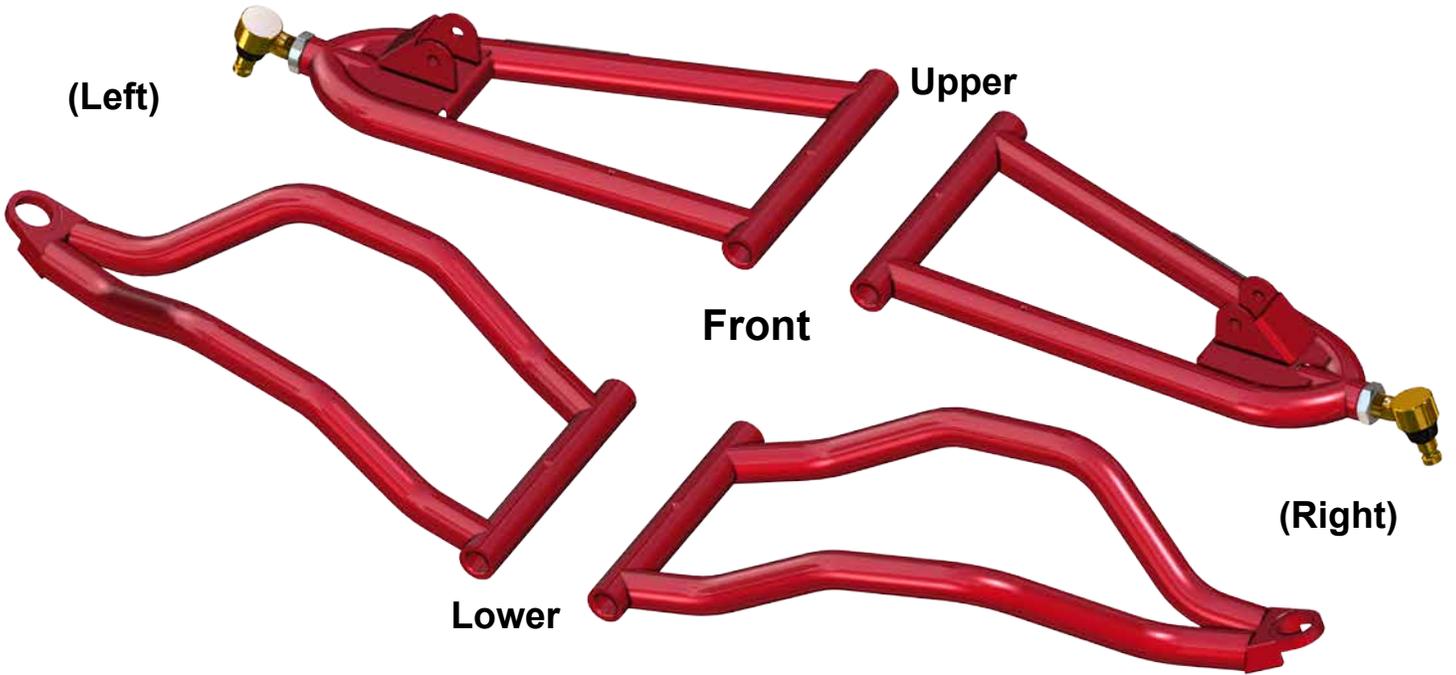
Aftermarket Shocks may require usage of provided Spacers.

**Tie Rod Kit\***

*\*Depending on application Straight or Z-Bend Tie Rods will be used.*



# Zero Offset A-Arms



**Front** *Do not tighten hardware completely unless noted. Keep all components removed from machine.*

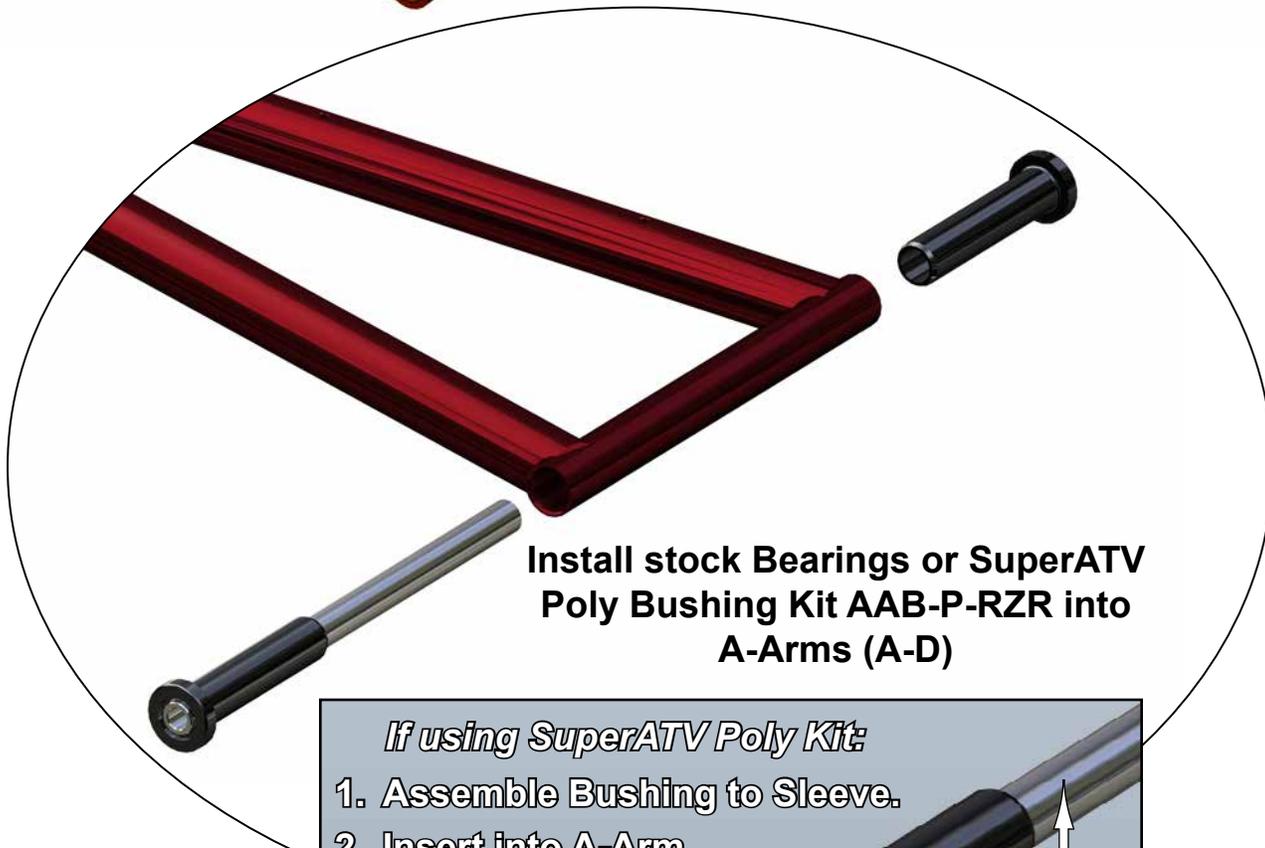
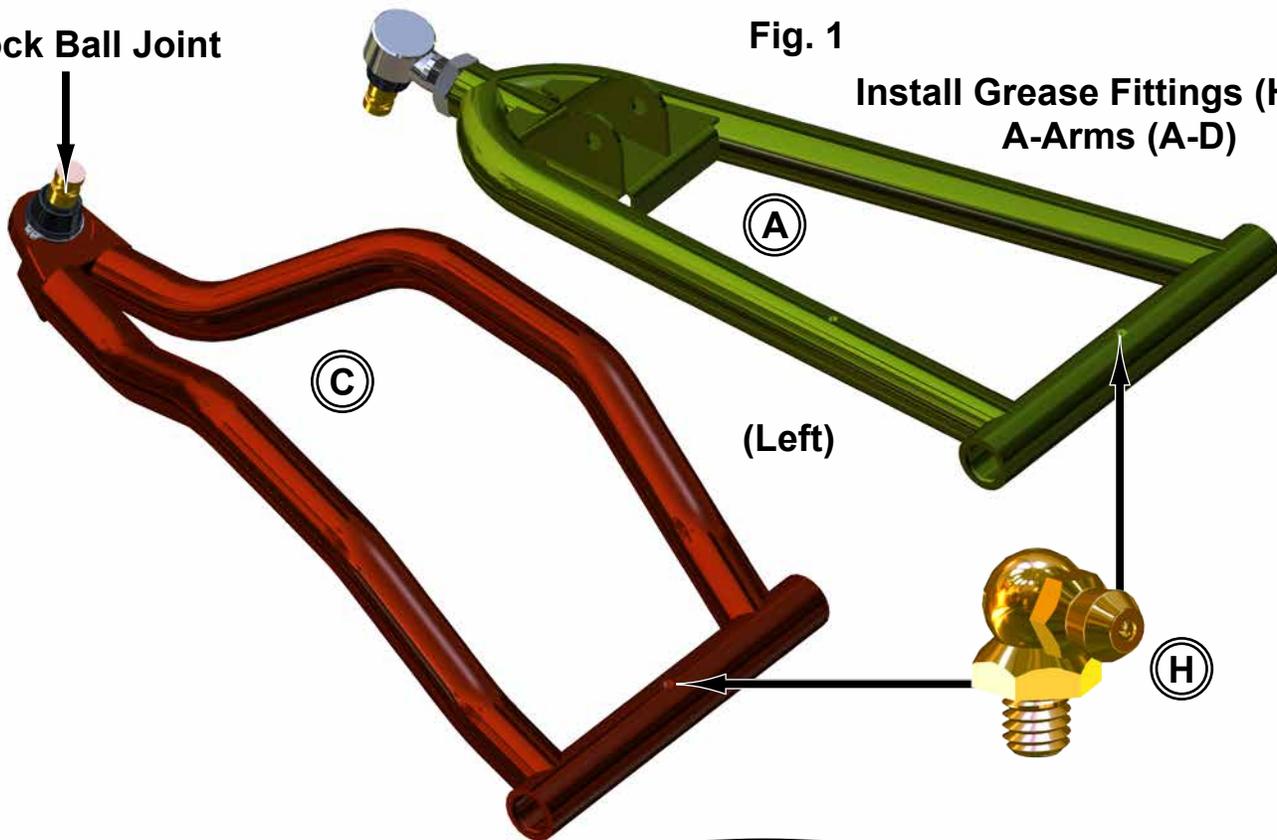
1. Raise Front of machine off ground, secure with jack stands.
  - Remove Wheels.
  - Remove Brake Calipers from Spindles and hang out of way.
  - Remove Tie Rods.
  - Unbolt Shocks from Upper A-Arms.
  - Remove Spindles and Axles.
  - Remove Front Sway Bar; *Sway Bar will not be reinstalled.*
2. Remove stock Upper and Lower A-Arms from Frame.
3. Transfer stock Ball Joints and Bushings, or install SuperATV Poly Bushing Kit AAB-P-RZR, into A-Arms (A-D). See Fig. 1.
  - Install Grease Fittings (H) into A-Arms (A-D). See Fig. 1.
4. Install Differential Spacer. See Page 7.
5. Install *optional* Steering Stop Kit to Rack and Pinion. Kit prevents over extension of Axles, when reversing under hard throttle, by limiting steering range. See Page 7.
6. Install provided Tie Rods. See page 8. Use provided Tie Rod Kit Hardware when reinstalling to Spindles.
7. Install Axles. Modify Axles ***if you did not get complete Rhino Axles***. See last page.
8. Install A-Arms (A-D) to machine with stock hardware. SuperATV recommends using Loc-Tite on Nuts when installing. See Fig. 2.
9. Remove Passenger and Driver side Brake Lines and install Passenger side onto Driver side. Install Brake Line, Front (G) to Passenger side. See Brake Line Assembly Detail.
10. Reinstall necessary components with stock hardware; tighten completely.
11. Ensure no binding can occur and secure Brake Lines with provided Brake Line Clips (E) and M5-.8 x 13mm Lg. HHCS. See Fig. 3.

If kit includes Shock Brackets, go to “Brackets Installation”, pages 13 - 15.

stock Ball Joint

Fig. 1

Install Grease Fittings (H) into A-Arms (A-D)



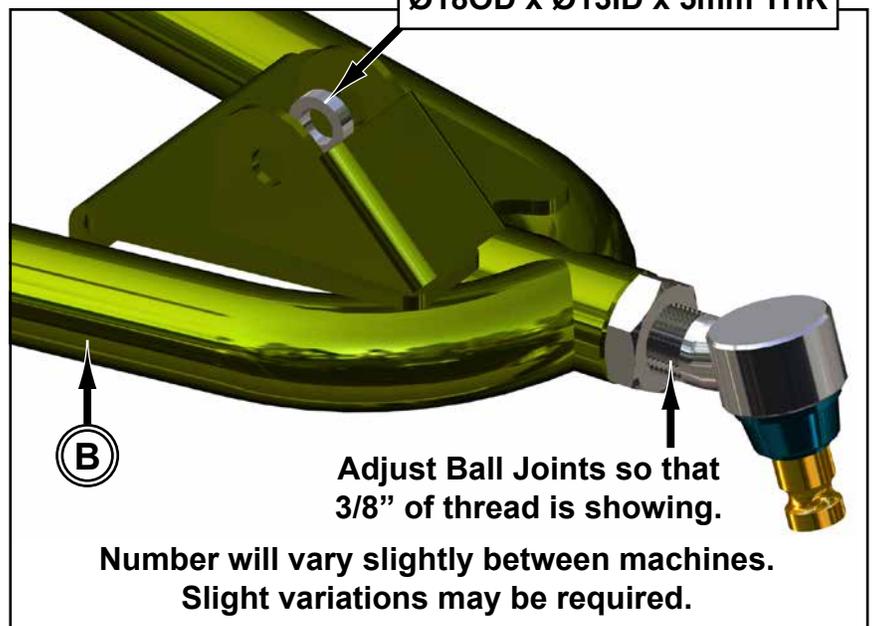
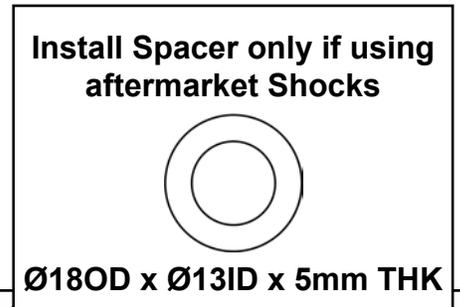
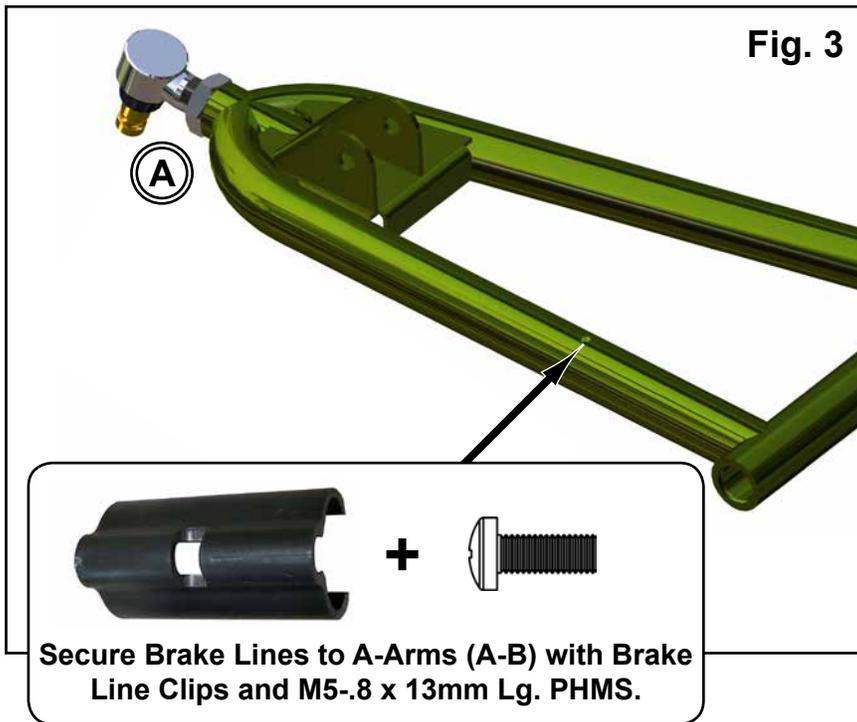
Install stock Bearings or SuperATV Poly Bushing Kit AAB-P-RZR into A-Arms (A-D)

*If using SuperATV Poly Kit:*

1. Assemble Bushing to Sleeve.
2. Insert into A-Arm.
3. Install Bushing.

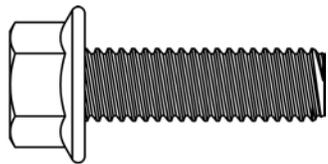
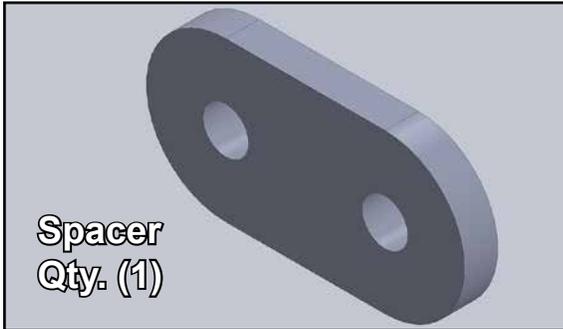
Bushing →

Sleeve ↑



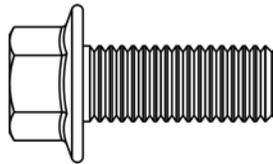
## Differential Spacer Installation

- 1 Remove (2) forward most bolts holding Front Differential to Frame. Loosen remaining (2). See Fig. 1.
  - 2 Pry Differential up and slide Differential Spacer underneath Differential as shown in Fig. 2.
- Determine correct hardware, see "Differential Spacer Kit" below, and secure Differential Spacer. Tighten hardware completely.



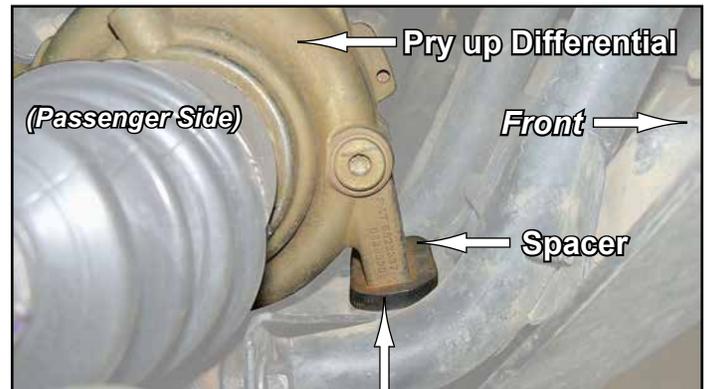
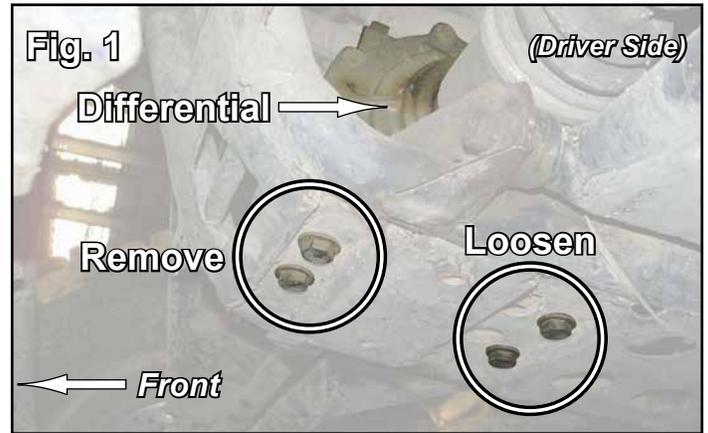
3/8"x 1-1/4" Lg. FHCS  
Qty. (2)

**2010 and Older**



M10 x 25mm Lg. FHCS  
Qty. (2)

**2011 and Newer**



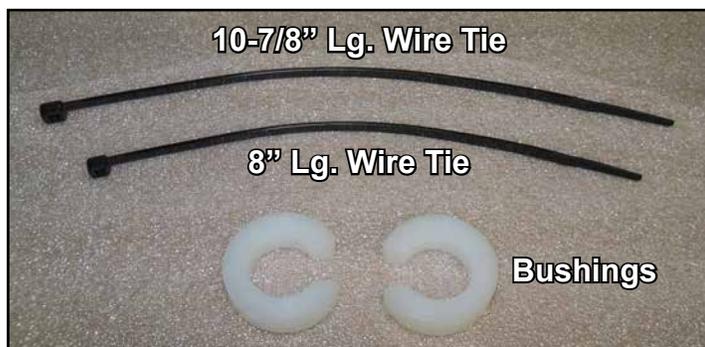
**Fig. 2** Insert Spacer underneath  
Bolts should thread easily into Differential.  
If resistance occurs, STOP! Use other bolts  
included with kit.

**If installing Steering Stop, install Tie Rods *before* reinstalling Boots and Wire Ties**

**NOTE: Not included with zero offset arms.**

### Steering Stop Installation

(Rack and Pinion shown off machine for clarity)



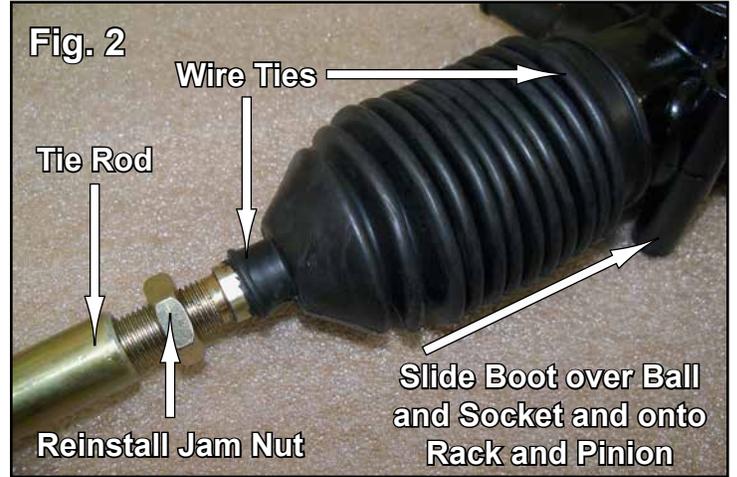
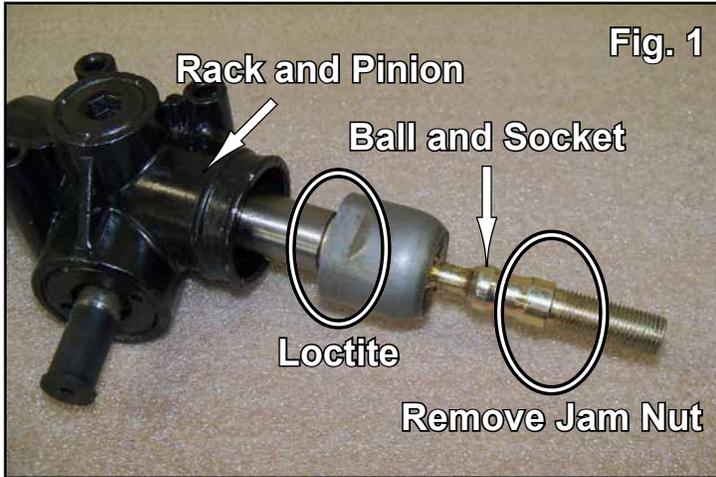
*Note: Driver Side installation is shown.*

1. Unclamp and slide Boot away from Steering Gear Box.
  2. Install Bushings onto shaft. See Fig. 1.
  3. Reinstall Boot with 10-7/8" Lg. Wire Tie. See Fig. 1a.
- Repeat steps for opposite side.

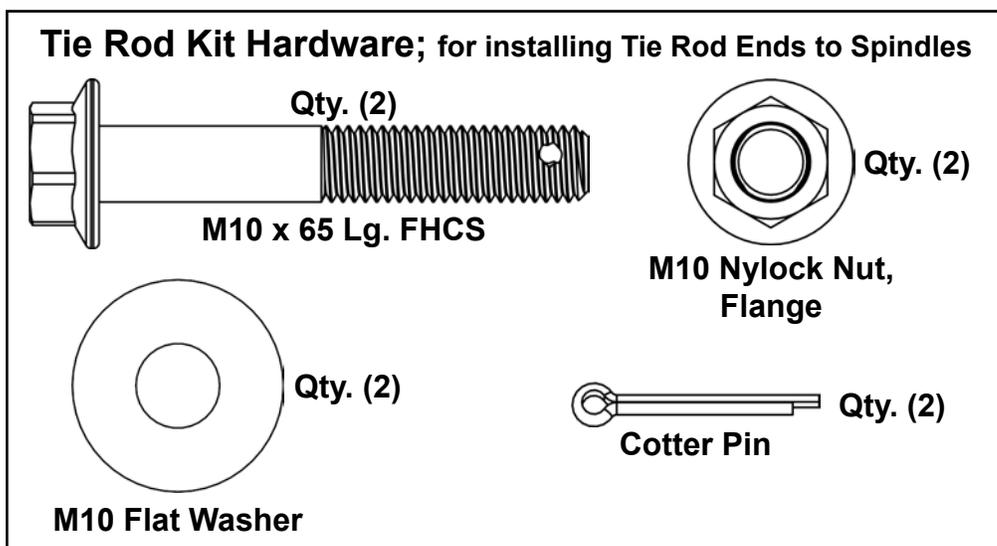
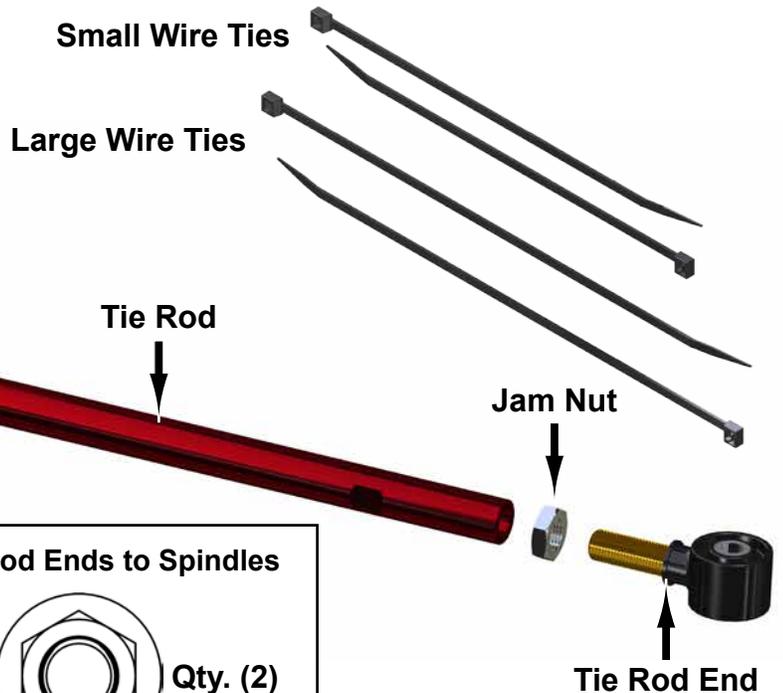
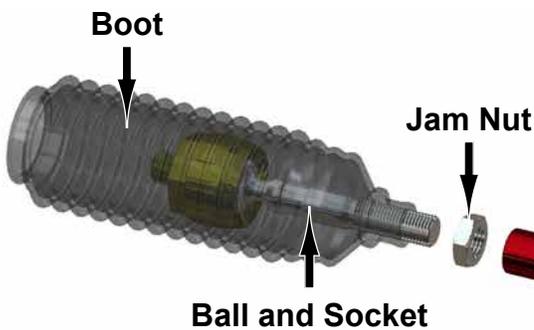


**Tie Rod Installation** (Rack and Pinion shown off machine for clarity)

1. Install Ball and Socket to Rack and Pinion. **Use Loctite**. See Fig. 1.
2. Remove, and keep, Jam Nut from Ball and Socket. See Fig. 1.
3. Reinstall stock, or supplied, Boot as shown in Fig. 2. Use a lubricant to ease installation.
4. Reinstall Jam Nut and install Tie Rod to Ball and Socket. See Fig. 2.
5. Secure Boot with supplied Wire Ties. See Fig. 2.
6. Install supplied Tie Rod End to Tie Rod.
7. Repeat steps for opposite side.



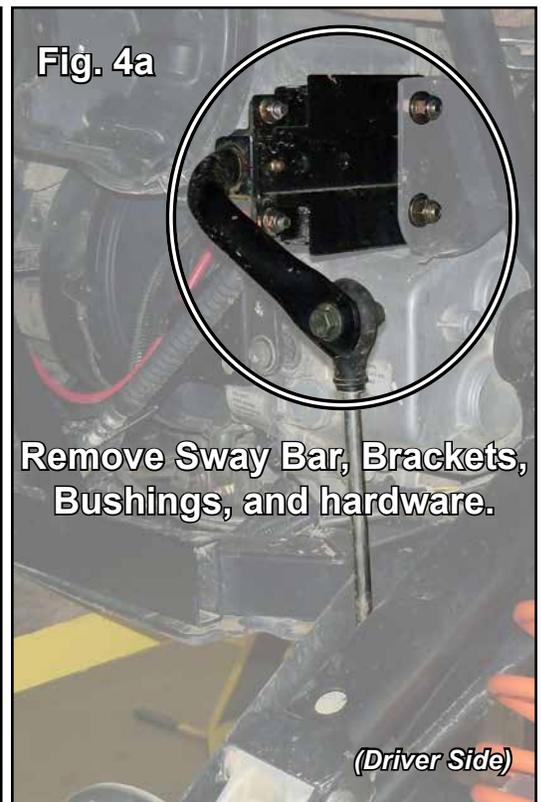
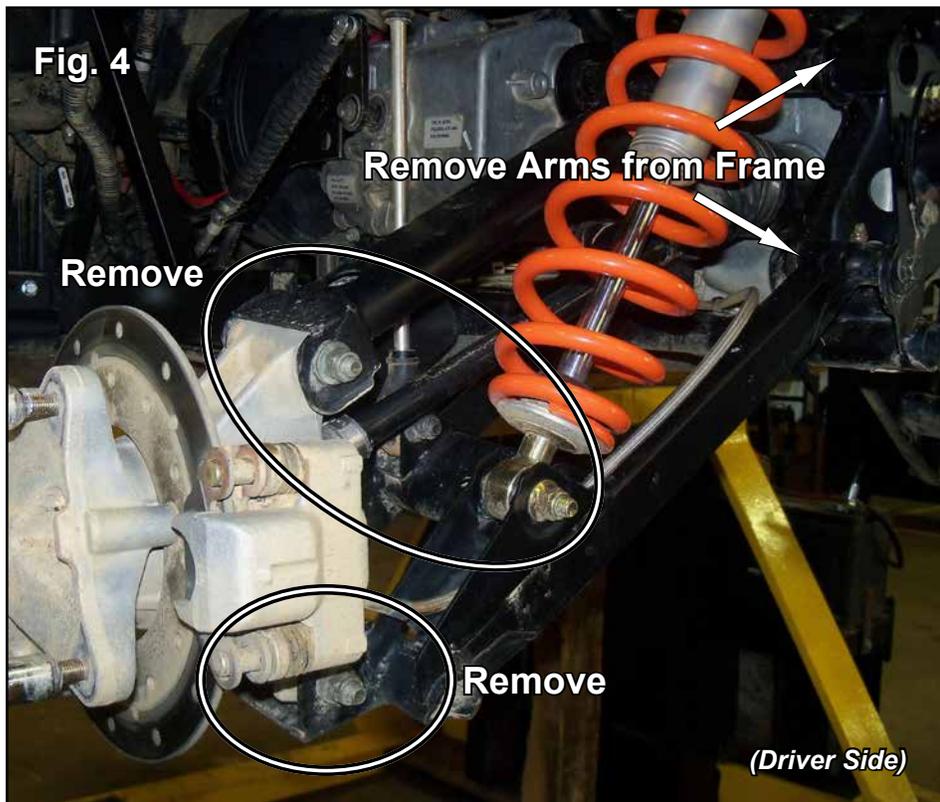
*\*Depending on application, Straight or Z-Bend Tie Rods will be used.*



**Rear** Do not tighten hardware completely unless noted. Keep all components removed from machine.

1. Raise Rear of machine off ground, secure with jack stands.
  - Remove Wheels.
  - Remove Brake Calipers from Spindles and hang out of way. See Fig. 4.
  - Unbolt Sway Bar links and Shocks from Lower A-Arms. See Fig. 4.
  - Remove Spindles and Axles. See Fig. 4.
2. Remove stock Upper and Lower A-Arms from Frame. See Fig. 4.
3. Remove Sway Bar and components shown in Fig. 4a.
4. Transfer stock Bushings, or install SuperATV Poly Bushing Kit AAB-P-RZR, into A-Arms (K-N). See Fig. 5.
  - Install Grease Fittings (H) into A-Arms (K-N). See Fig. 5.
5. Install Axles. Modify Axles **if you did not get complete Rhino Axles**. See last page.
6. Install A-Arms (K-N) to machine with stock hardware. SuperATV recommends using Loc-Tite on Nuts when installing. See Fig. 6.
7. Remove Passenger and Driver side Brake Lines and install Passenger side onto Driver side. Install Brake Line, Rear (F) to Passenger side. See Brake Line Detail, Rear.
8. Install provided Sway Bar. See pages 12 - 13.
9. Reinstall necessary components with stock hardware; tighten completely. See Fig. 7.
10. Ensure no binding can occur, and secure Brake Lines with provided Brake Line Clips (E) and M5-.8 x 13mm Lg. HHCS. See Fig. 7.

If kit includes Shock Brackets, go to "Brackets Installation", pages 13 - 15.



(illustrations continue on following page)

Fig. 5

Install stock Bearings or SuperATV Poly Bushing Kit AAB-P-RZR into A-Arms (K-N)

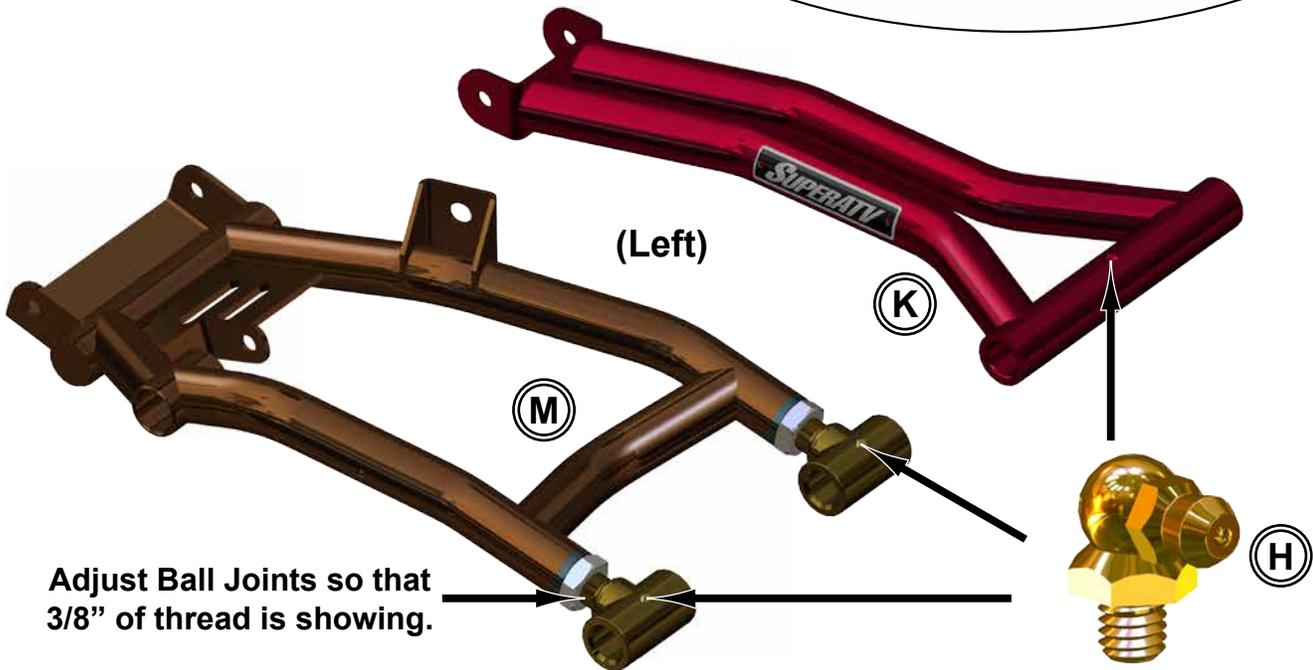
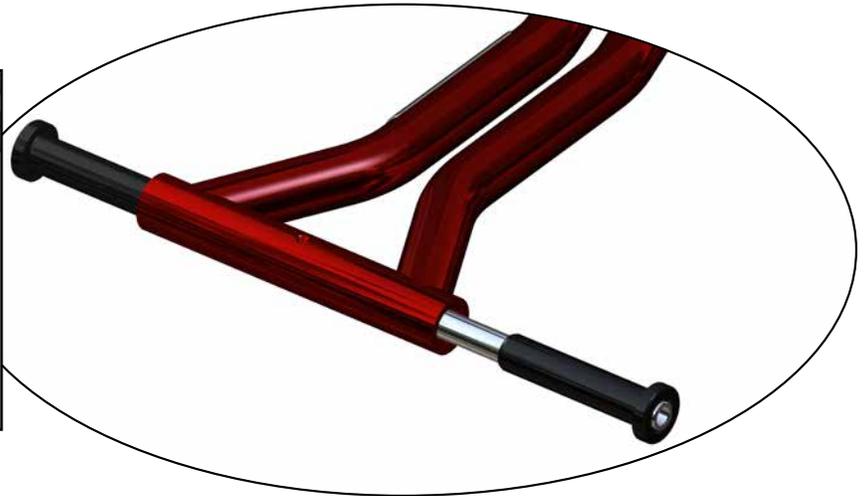
*If using SuperATV Poly Kit:*

1. Assemble Bushing to Sleeve.
2. Insert into A-Arm.
3. Install Bushing.



Sleeve

Bushing



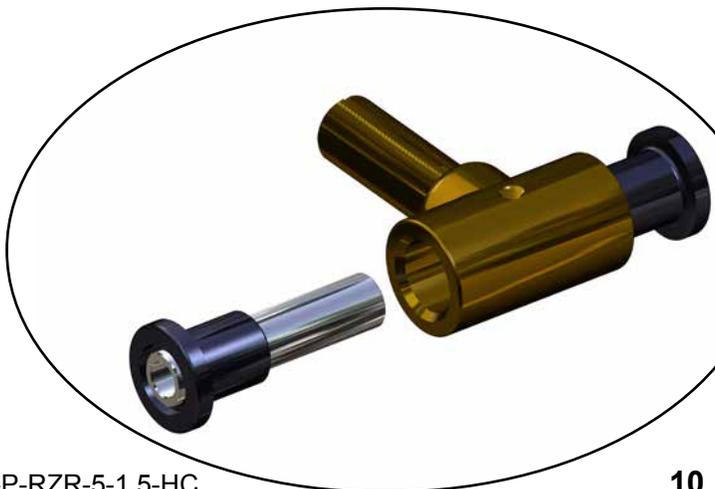
(Left)

Adjust Ball Joints so that 3/8" of thread is showing.

Install Grease Fittings (H) into A-Arms (K-N)

Number will vary slightly between machines.  
Slight variations may be required.

Install Grease Fittings (H) into A-Arms (K-N)



*If using SuperATV Poly Kit:*

1. Assemble Bushing to Sleeve.
2. Insert into A-Arm.
3. Install Bushing.



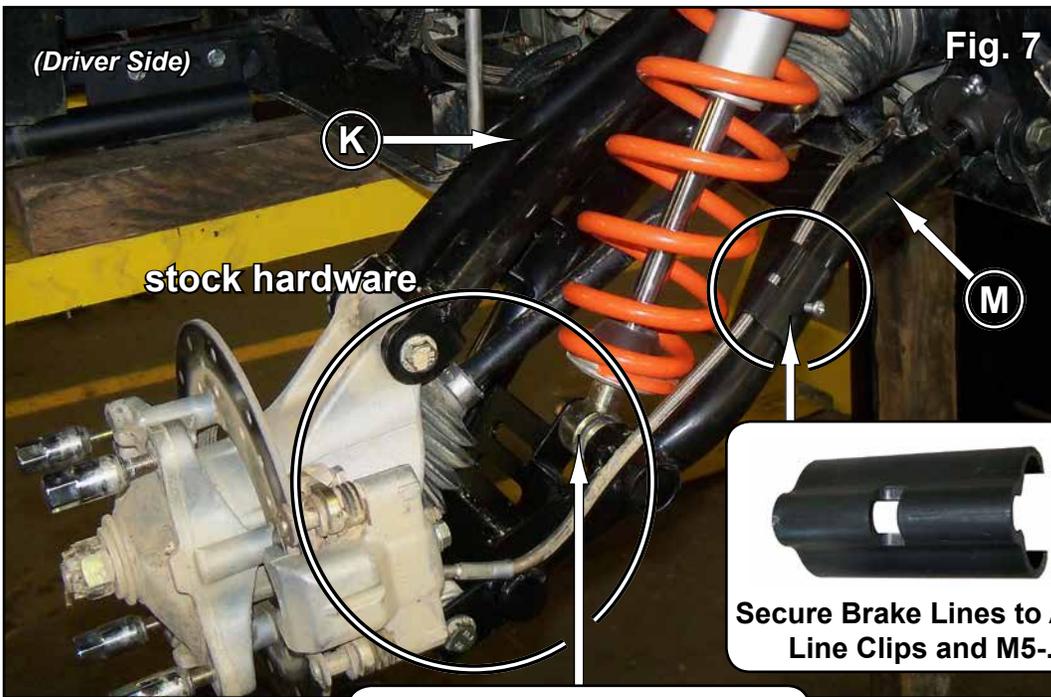
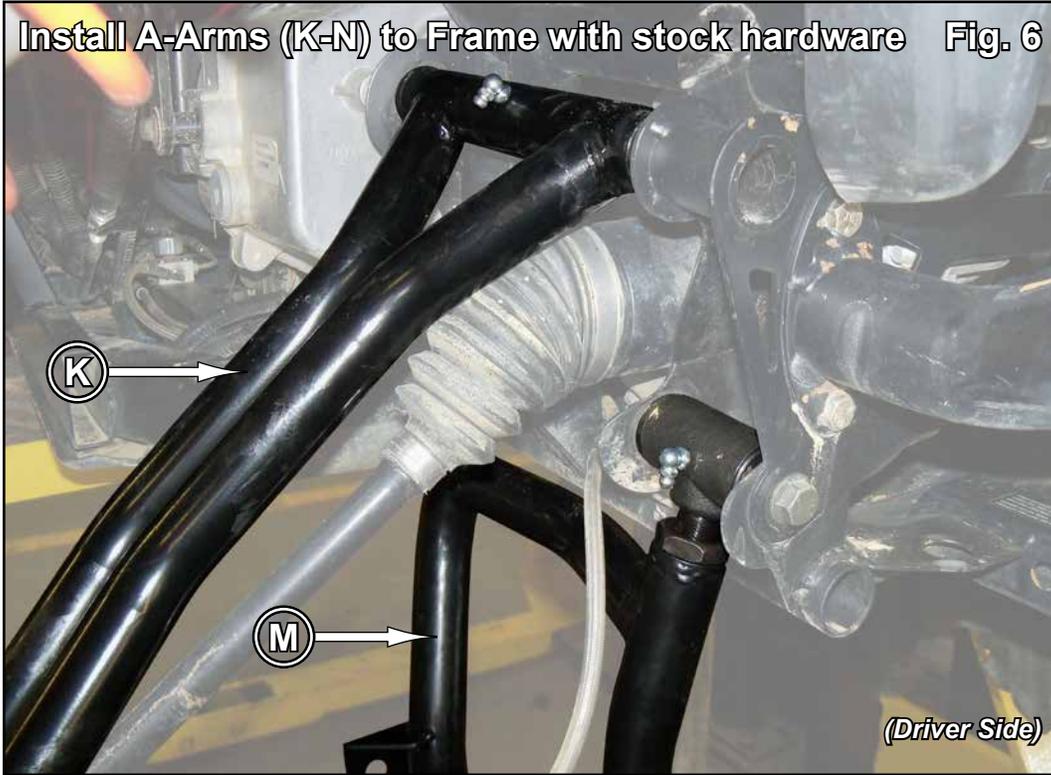
Bushing

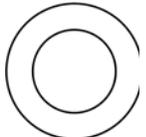
Sleeve

(illustrations continue on following page)

(illustrations continued)

Install A-Arms (K-N) to Frame with stock hardware Fig. 6



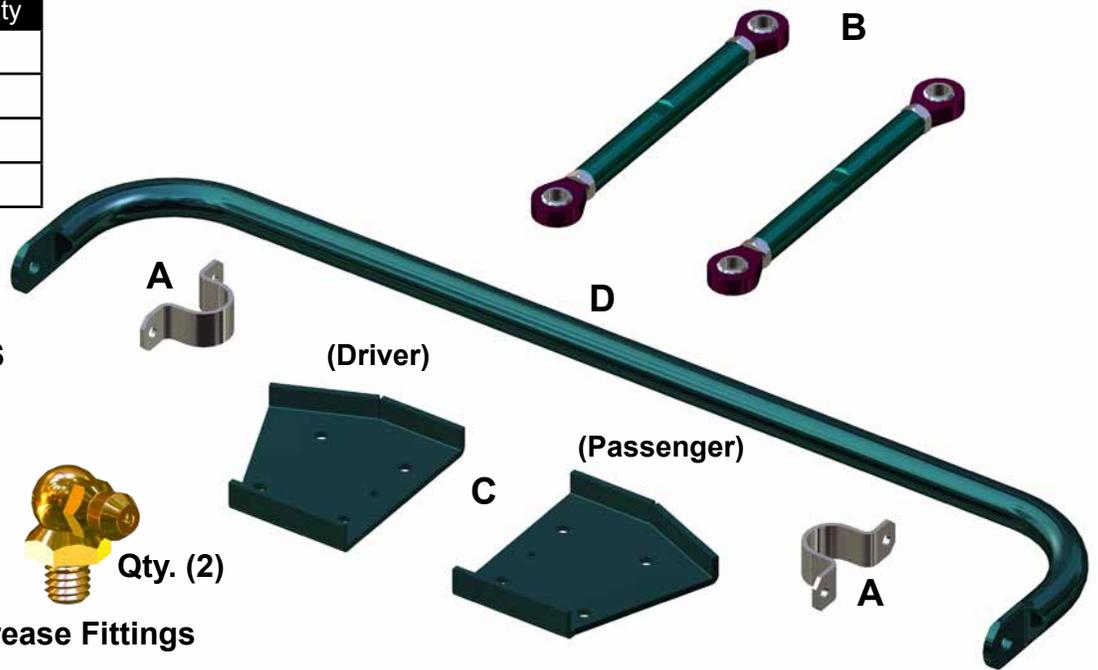
  
Install Spacer if using  
aftermarket Shocks.  
Ø18OD x Ø13ID x 5mm THK



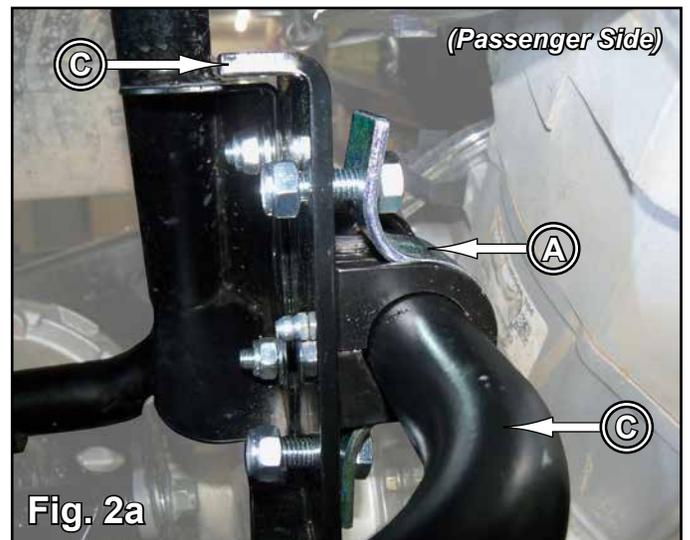
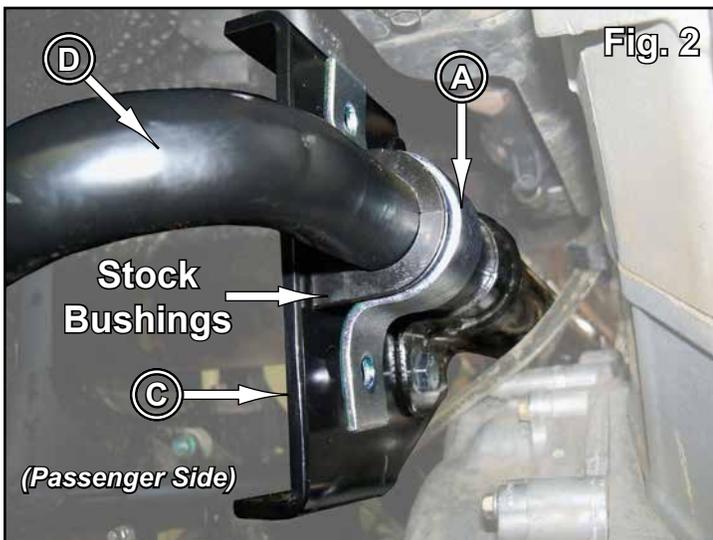
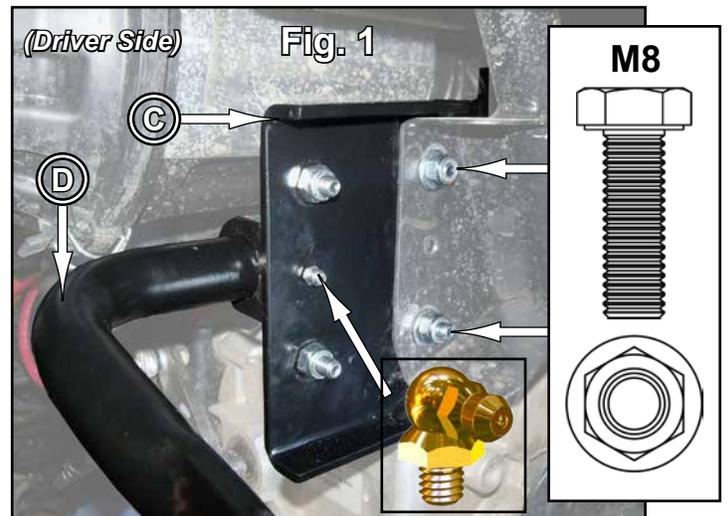
## Sway Bar Installation

*Do not tighten hardware completely unless noted.*

Item	Description	Qty
A	Sway Bar Clamps	2
B	Sway Bar Links	2
C	Brackets	2
D	Sway Bar	1



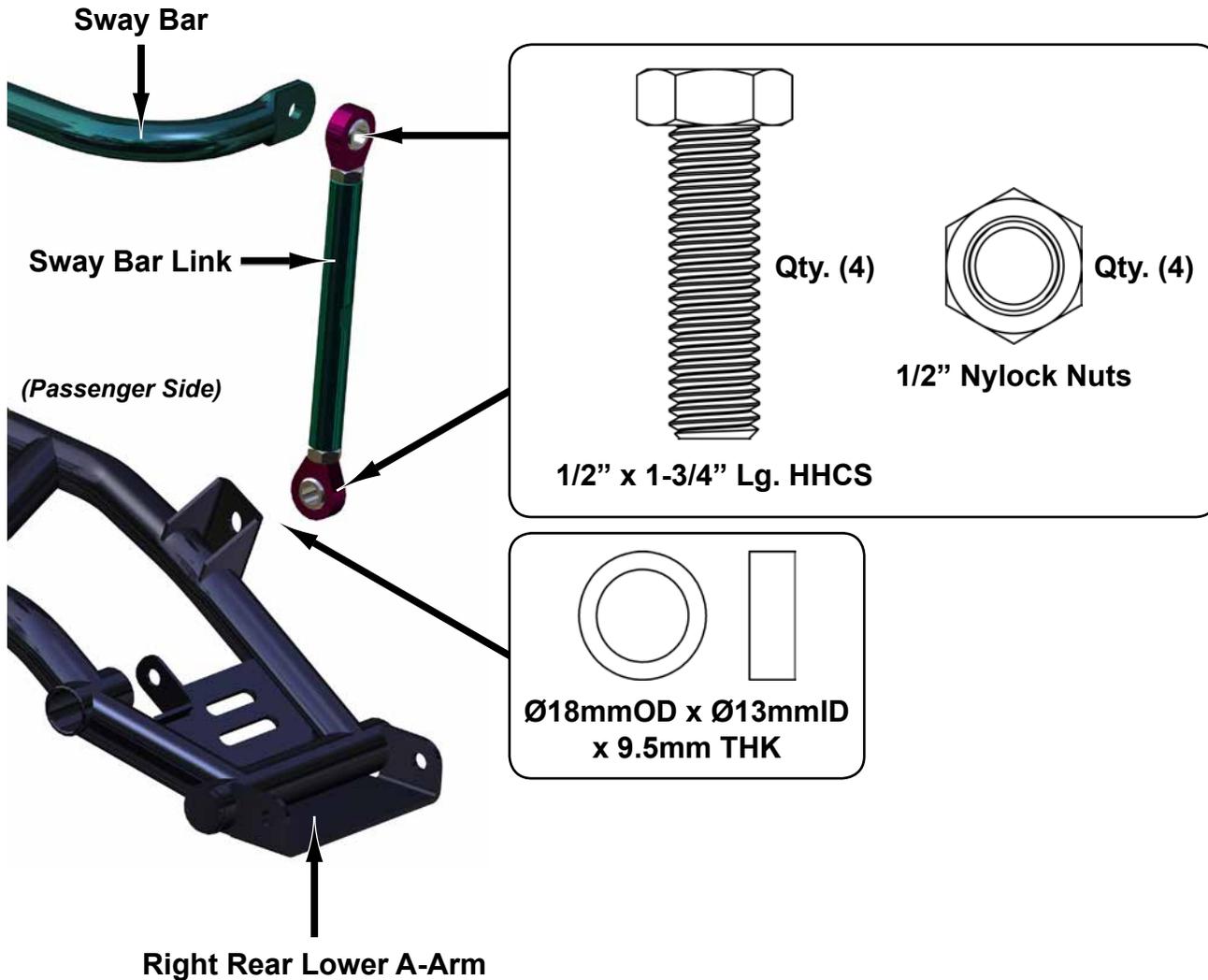
1. Install Grease Fittings into Brackets (C).
2. Install Brackets (C) to Frame with M8-1.25 x 25mm Lg. HHCS and M8-1.25 Nylock Nuts. Reuse stock Brackets and Bushings. See Fig. 1.
3. Install Sway Bar (D) and Sway Bar Clamps (A) to Brackets (C). Secure with M8-1.25 x 25mm Lg. HHCS (B) and M8-1.25 Nylock Nuts (D). Reuse stock Bushings. See Figs. 2 - 2a.



*(Sway Bar illustrations continue on following page)*

**Sway Bar Installation continued** *Do not tighten hardware completely unless noted.*

Install Sway Bar Links to Sway Bar and Lower A-Arms with provided 1/2" x 1-3/4" Lg. HHCS and 1/2" Nylock Nuts. Ø18mmOD x Ø13mmID x 9.5 mm THK Spacer installs between A-Arm and Sway Bar Link. Tighten all hardware completely.



**STOP** If kit includes Shock Brackets, continue to "Brackets Installation", pages 14 - 15.

**NOTE: Not included when RZRS Shocks are purchased.**

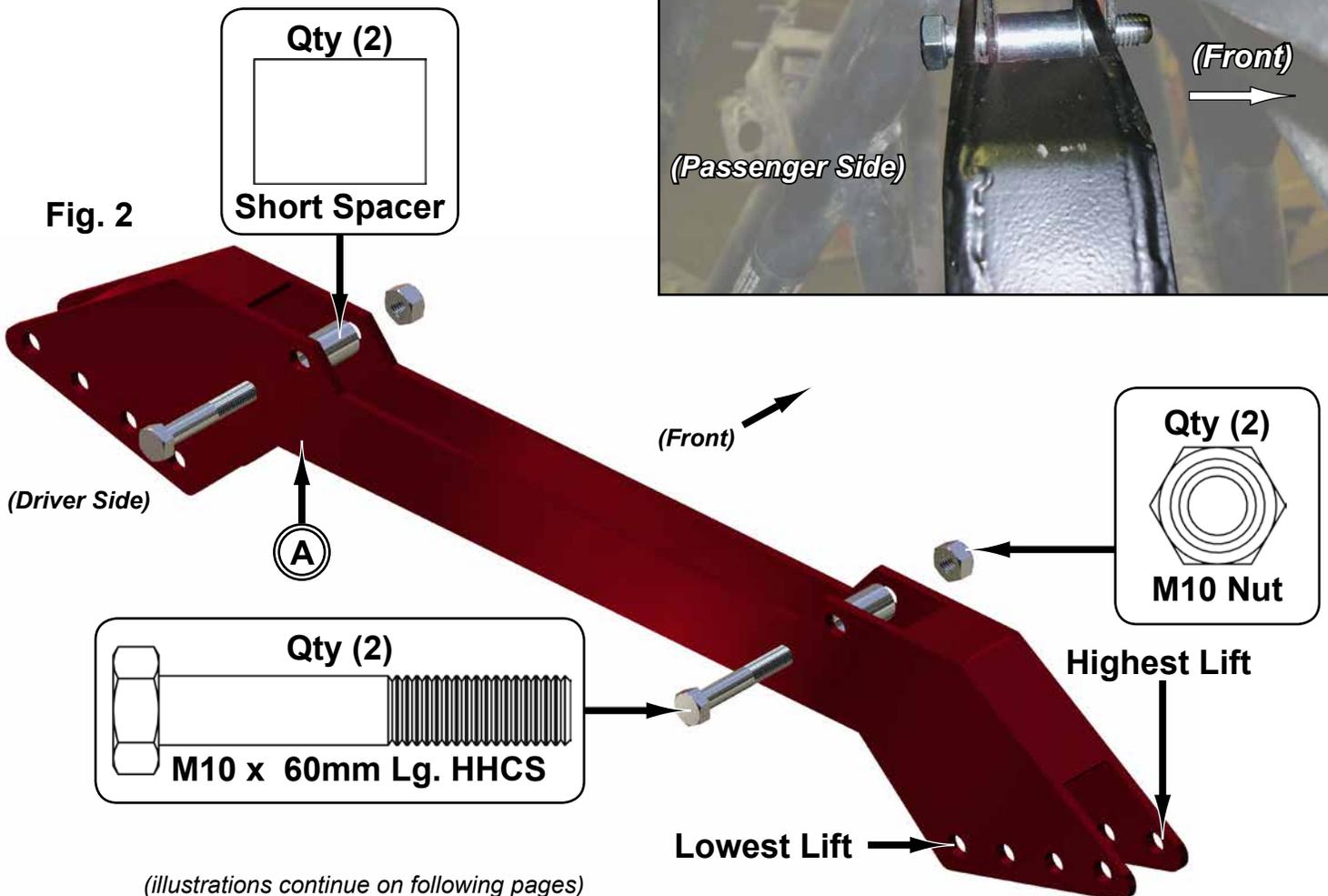
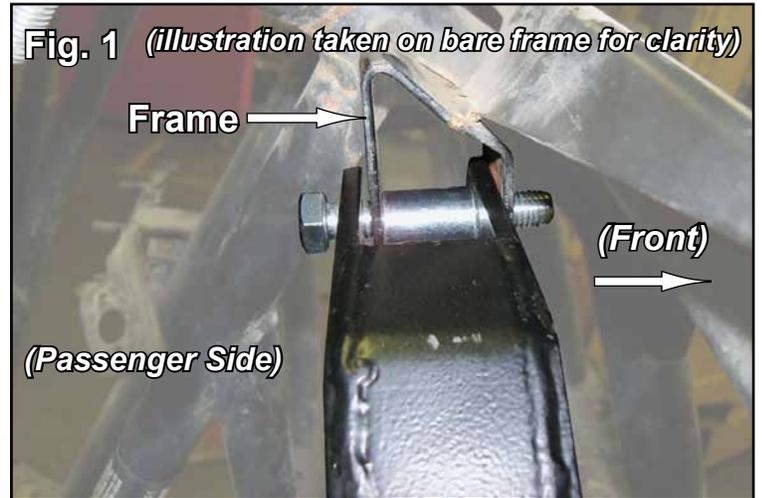
**Brackets Installation** Do not tighten hardware completely unless noted. Keep all components removed from machine.

**FRONT** Remove Shocks from Frame.

1. Install Front Bracket (A) to Frame. Secure with M10-1.50 x 60mm Lg. HHCS and M10-1.50 Nylock Nuts. See Figs. 1 - 2.
  - Spacers, Short install between Front Bracket. See Fig. 2.
2. Determine lift and reinstall Shocks to Front Bracket with stock hardware. See Fig. 2.
  - Tighten all hardware completely.

**REAR** Remove Shocks from Frame.

1. Install Rear Brackets (Fore and Aft) to Frame.
  - Spacers, Long install between Rear Brackets as shown in Fig. 3.
  - Secure components with M10-1.50 x 60mm Lg. HHCS and M10-1.50 Nylock Nuts.
2. Install M10-1.50 x 60mm Lg. HHCS; **do not add M10-1.50 Nylock Nuts.** See Figs. 3 - 4.
3. Remove stock Bolts from stock Bracing. See Fig. 4.
  - Install Stabilizer Bars onto M10-1.50 x 75mm Lg. HHCS and Rear Bracket Aft . Secure with M10-1.50 Nylock Nuts. See Figs. 3 - 4.
4. Reinstall Shocks to Rear Brackets with stock hardware.
  - Tighten all hardware completely.



(illustrations continue on following pages)

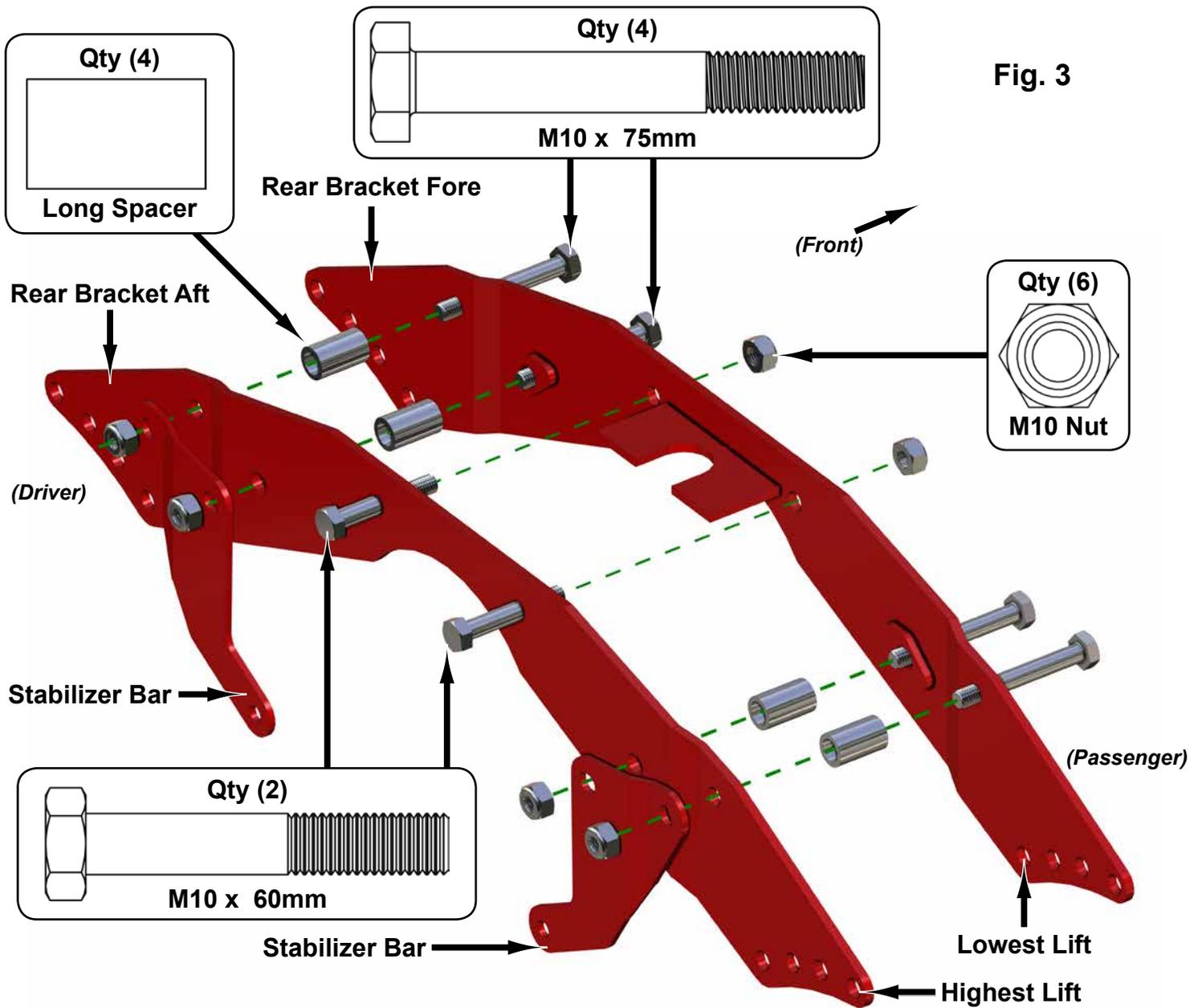
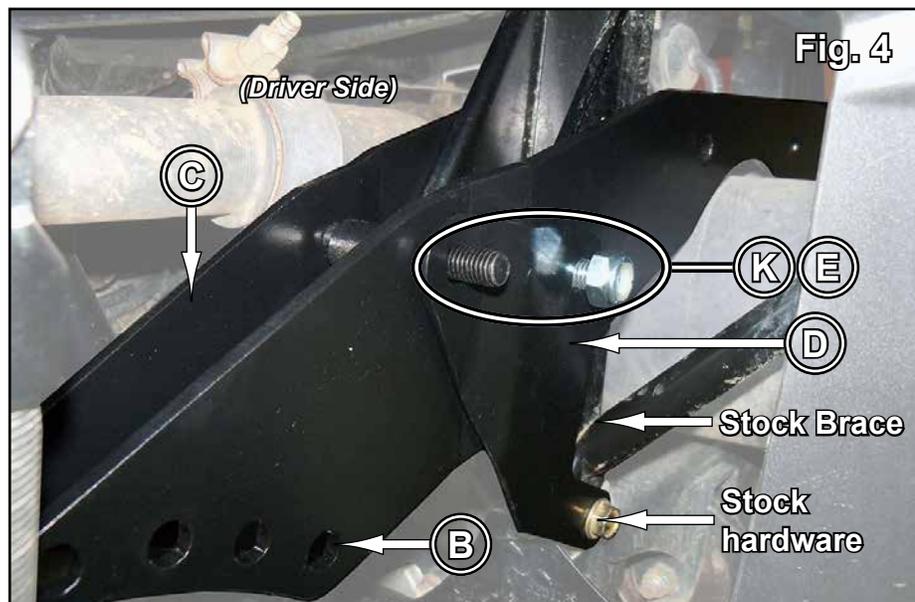


Fig. 3



## Axle Installation

1. Remove CV Boots, Joints, and C-Clip.
2. Release Clamps on Boots, and pull Boot back to expose inside of CV.
3. Using a hammer and brass punch, tap firmly on Inner Bearing Cage to remove from Shaft.
4. Remove Clip Ring from Axle and remove Boot.
5. Install Boot onto new Axle before installing Clip Ring.

**NOTE:** *Clip Ring can be damaged if CV is not installed properly. Slide CV onto Shaft making sure Clip Ring stays in groove and enters CV with chamfered side of Clip Ring first. Hint: use a small screwdriver to push Clip Ring into place. Once everything is lined up, drive CV onto Shaft with a soft faced mallet.*

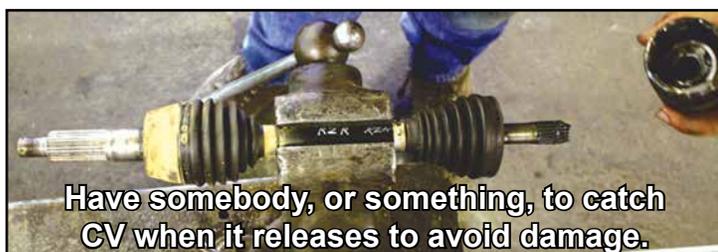
6. Reinstall Boot and Clamps.
7. Repeat steps for all Axles.

### Axle Disassembly, (Inner and Outer CV's)

Secure in vise. Loosen and remove Clamps.



Clean debris from CV.



### Axle Assembly, (Inner and Outer CV's)

